

Duplicate.

Date: Thursday, 08/05/2008 7:50:43 AM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BEARING ASSEMBLY
Job Number : 38983	
Estimate Number : 11136	
P.O. Number :	Part Number : D3183045
This Issue : 08/05/2008 S.O. No. :	Drawing Number : D3183 REV C1
Prsht Rev. : NC	Project Number : N/A
First Issue : 02/05/2008 Type : MACHINED PARTS	Drawing Revision : C1
Previous Run : 38104	Material :
Written By : <i>[Signature]</i>	Due Date : 15/05/2008 Qty: 40 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est A 04.02.18 New issue KJ/DS	

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
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1.0	MDELRLNR1000	Delrin Round Bar 1"
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Comment: Qty.: 0.0350 f(s)/Unit Total : 1.3986 f(s)
Delrin Round Bar 1"
Material: Ø1.00 Delrin Rod
(M-DELRIN-R1.000)
Identify as D3183-9
Batch: *104346* *mmf 08/05/11*

(40)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
Turn D3183-9 Cap as per Folio FA388
Deburr

[Signature] *mmf 08/05/11*

(40)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

[Signature] *mmf 08/05/11*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

[Signature] *08/05/12* *(40)* *ant*

5.0	D31835	Bearing
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
1	D3183-5	Bearing	B38/38

(27) *38997* *(13)* *SP 08/05/15* *(40)*

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING ASSEMBLY

Job Number: 38983

Part Number: D3183045

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

mf 08/05/15 x40

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/05/15 (x40)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST 233A

D8 08/05/15 (x40)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/16

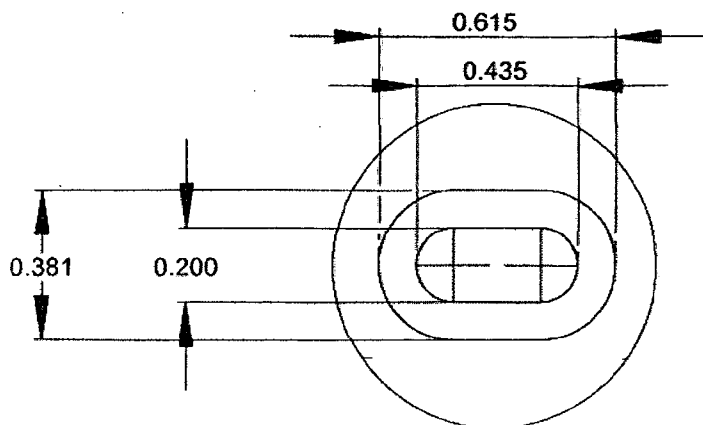
Job Completion



mf 08-05-15

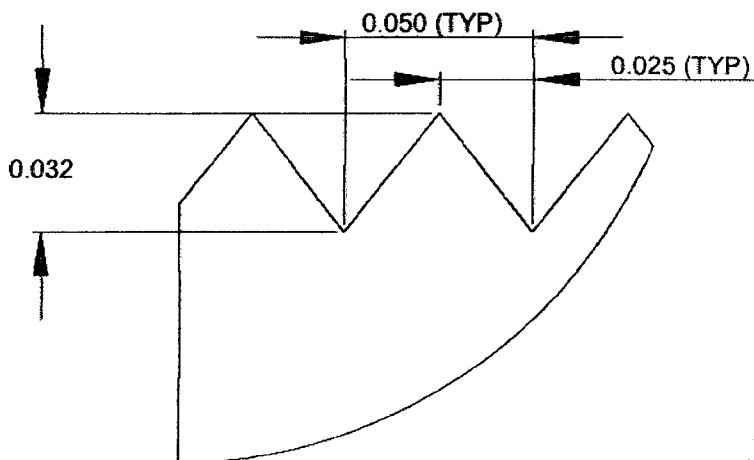


DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17	TITLE BRACKET ASSEMBLY	SCALE 1:1	



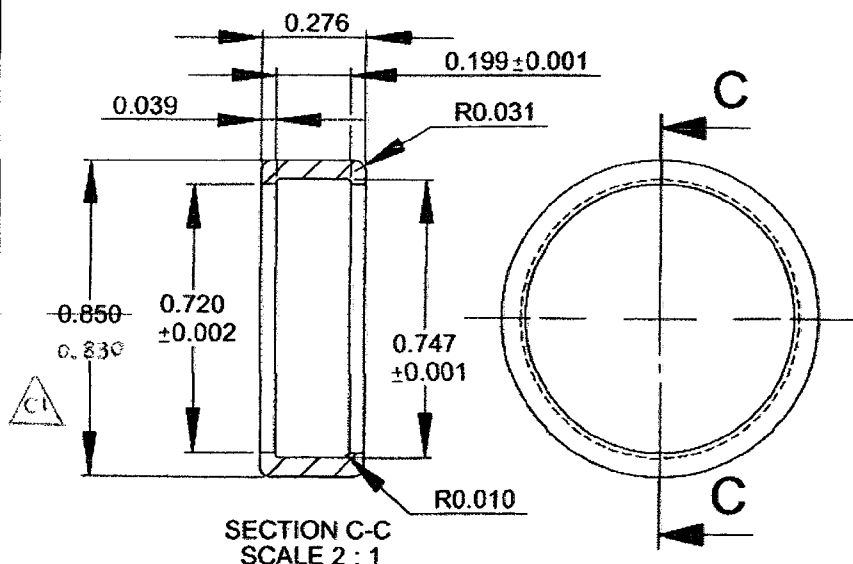
DETAIL A (2 : 1)

RELEASED
04.03.01



DETAIL B (20 : 1)

w/o 38983



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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